

PRODUCT INFORMATION

How to extend the life of your Air Manual Press

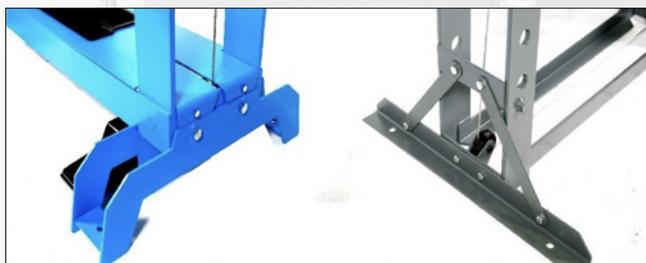
Top Tips

CRITICAL INFORMATION for your TQB Brands Borum & TradeQuip Air Manual Press

This document covers the following models. 2038T, 2048T, BSP100TA, BSP75TA, PROSHPR30TA & PROSHPR50TA.

SETTING UP AND OPERATIONAL AND PREVENTATIVE MEASURES

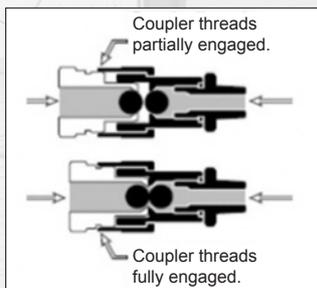
- Ensure that the press is situated on a flat level surface with base frame feet in full contact with the floor.



- Once the press is positioned, we recommend using suitable fasteners to attach the press feet to your flat floor to prevent movement of the press during all operational procedures.

Hydraulic Safety Measures.

- Never touch or handle a pressurised hydraulic hose or pressurised hydraulic coupler. These must always be securely tightened & fastened before pressurising.

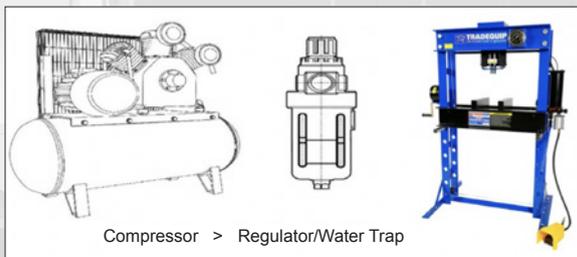


- Never exceed the maximum hydraulic pressure range as defined by the rated capacity label and the red line or coloured warning section on the applicable press gauge.



Note: Where no gauge is present the Tradequip bottle jack presses are governed by a safety valve to prevent over pressure.

- Air supply must be regulated to a maximum of 100Psi/690kPa to prevent premature wear in the air/hydraulic pump.
- A water trap must be installed at the air supply to prevent water ingress into the air/hydraulic pump.



- Where sufficient force cannot be developed to complete a pressing job requiring a higher capacity than the press output, do not force the ram by over pressurising the hand piece or extended holding open the foot pedal air supply.
- With the ram fully retracted always raise the workpiece as close to the ram as possible to minimise overstroke and achieve maximum stability at minimum clearance.



- Always ensure that all compatible pushing adaptors supplied for the press ram have been correctly attached to the ram output shaft to provide lateral stability and prevent damage to the ram.



PRODUCT INFORMATION

How to extend the life of your Air Manual Press

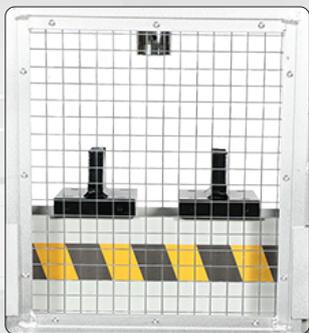
Top Tips

CRITICAL INFORMATION for your TQB Brands Borum & TradeQuip Air Manual Press

This document covers the following models. 2038T, 2048T, BSP100TA, BSP75TA, PROSHPR30TA & PROSHPR50TA.

USE A SAFETY GUARD DURING PRESSING OPERATIONS

- Where supplied or available as an accessory you should always use a safety cage during pressing operations.



- Keep your press bed and bed blocks clean to ensure firm job contact between Bed, Bed Blocks and Ram Load Cap.
- When not in use keep your press ram fully retracted to prevent corrosion and contamination ingress.



SAFETY GUARDS NOW AVAILABLE THROUGH TQB BRANDS

Polycarbonate TQB Shop Press Safety Barrier



SUIT TQB BRANDS PRESSES ONLY

MADE FOR THE TRADE

SGUARD-1
PRESS GUARD
POLY CARBONATE
SUIT 1061/1062/1063T

Multiple Height Settings

SGUARD-3
PRESS GUARD
POLY CARBONATE
SUIT BSP75TA

SGUARD-2
PRESS GUARD
POLY CARBONATE
SUIT 1064T

SGUARD-4
PRESS GUARD
POLY CARBONATE
SUIT 2048T/2038T/
2036T/BSP100TA

Great Workshop Press Safety Accessory



** AVAILABLE IN FOUR DIFFERENT SIZES **